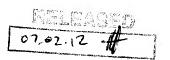


DESIG	4	CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECK		APPROVED ,	DRAWING NO. REV. D
	PH	-	D2668 SHEET 1 OF 1
DATE		-	TITLE SCALE
06.1	1.08		SADDLE AFT INSIDE HIGH 1:3
Α		97.03.25	NEW ISSUE
В		97.07.11	ANGLE AND NOTES ADDED
C		06.05.29	INCORPORATE DEO 9122, 9102, 9095
D		06.11.08	RO.188 WAS RO.30; Ø0.316 WAS Ø0.313



0.050 × 45° CHAMFER (TYP)	0.180 - 0.220
0.063 \ 0.063	R0.50 R0.188 D
0.140 R1.135	0.140 R0.50
1.343 1.313	0.685 SECTION A-A
0.250 (REF) ALUMINUM 7075-T7351 (QQ-A-250/12)	0.685 SECTION A-A SCALE 1:1.5
(MAKE FROM D6101-001 SADDLE BILLET, 7075) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1	A

1.362

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

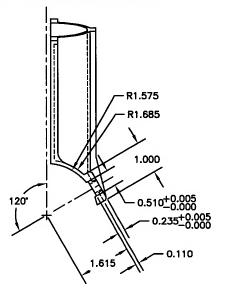
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3

BREAK ALL SHARP EDGES 0.010 TO 0.020 5) D2668-1 SHOWN (D2668-2 IS OPPOSITE) 6) ALL DIMENSIONS ARE IN INCHES

NOTES:

1) MATERIAL:

2) FINISH:



ENGRAVE PART NUMBER AND BATCH NUMBER TO MAX DEPTH OF 0.010 WITH MIN RADIUS OF 0.010

- 0.438 0.797 **ø**0.257 0 0 0 (TYP 6 PLACES) **Ø**0.316 0.922 R0.50 (TYP 2 PLACES) /D\ R0.250 R0.525 ø0.313

2.500

6.000

1.250

1.808

1.679

- R0.375 (TYP)

2.000

1.808 1.050

(TYP 4 PLACES) 0.050 X 45 CHAMFER ALL AROUND

D2668-1 SADDLE AFT INSIDE HIGH

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0.500 -

1.250

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